

5/4/2018

Print



Dart Hawkesbury  
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200

## Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total
PO039785	ACI001-VC	1	1	Net 30	M6061T6S.040	6061-T6 .040 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf				288	5/4/2018	288		S068615	Stock	5/4/2018	\$ 3.66 / sf	0		\$1.05
Total:										288		288								\$815

Plex 5/4/2018 1:20 PM Dart.Dubois.Pascal



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **PO039785**

**Supplier:** ACI001-VC  
Acier Ouellette Inc.  
935 Boul. Du Havre  
Valleyfield  
QC  
J6S 5L1 Canada  
Phone: 800 667 4248  
Fax: 450 377 5696

**PO No:** PO039785

**PO Date:** 5/3/18

**Due Date:** 5/4/18

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Phone:

**E-MAILED**  
MAY 03 2018

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:** SOU0103915

## Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M6061T6S.040		6061-T6 .040 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A- 250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	5/4/18	288 sf	0 sf	288 sf	\$3.6648611/sf	\$1,055.48

288

MAY 04 2018

DAS  
11  
9-89

**Grand Total:** \$1,055.48

## Order Notes

### Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

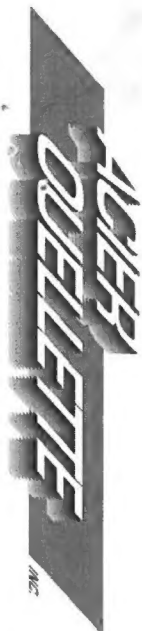
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 5/3/18 10:46 AM dart.lavoie.chantal

**ACIER OUELLETTE INC.**

935, Boul. du Hâvre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

**DELIVERY - CLIENT****Copy**

CO00087402

**Billed to**

DART AEROSPACE LTD

1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7**Shipped to**

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

**Instruction** F-M**Delivery Route** 5

<b>Customer N°</b>	CL10001056
<b>Date</b>	2018/05/03
<b>Delivery date</b>	<b>2018/05/04</b>
<b>Your order N°</b>	039785
<b>Processed by</b>	Josianne Bourdon
<b>Salesman</b>	
<b>Carrier</b>	OUELLETTE VALLEYFIELD
<b>Credit Terme</b>	Net 30 Days
<b>Page</b>	1

Product Description	Weight	qty	U/M	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
1 ALU SHEET .040 (18G) 6061-T6 (4 X 12) FEAL-0404126061 3121 6 X 4' X 12' LIGNE 1 HEAT: 0100834287	162.14	288.00	PI2_\$CLB		6x		288				MAY 04 2018 DAS 9-89
2 PALETTE PALETTE 7573		1.00	UN_\$UN								
TRANSIST-JEROME LE 03/05											

**Total Weight (Lbs) :** 162.14

NIR : R-109516-6

**Conditions :**

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :

Verified By :

Delivered By :

Time

Y M D

Customer's Signature

Date

**Total (\$CAD)**

PAL-18GV.



**Abnahmeprüfzeugnis 3.1 (EN 10204)**  
**Inspection certificate - mill certificate**

Nr.: 89055159 01 / 4  
 Rev.: 0  
 Seite / page: 1 von / of 2  
 Datum / date: 2017 06 28

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, ENIAS 9100, ISO 14001, NADCAP

Auftraggeber / customer:	Bestell Nr. / order no.:	5400342513-R01
	Datum / date:	2017 03 02
	Auftragsbest. Nr. / order confirm no.:	130077
	Datum / date:	2017 04 13
Wareneempfänger / consignee: CBS Atlanta 1500 Cherokee Pkwy ACWORTH GA 30102-1603 USA	Lieferschein Nr. / delivery note:	89055159
	Datum / date:	2017 07 31

Produkt / product	Bedingungen / terms
Form / form: Sheet	Technische Lieferbedingungen / techn. spec.: AMS-QQ-A-250/11, 08.1997 ASTM B 209 - 14 AMS 4027N, 07.2008 ASME SB-209, 2011a  Sondervorschrift / special terms:
Werkstoff / material: 6061	
Zustand / temper: T6	
Dim. / dim.: [inch]: 0,040x48,00x144,00	
Kundenartikel Nr. / cust. article no.: ALFLR01644	

AB-Pos. ord.-item.	BNr/Los Lot/No.	Teil/los Part	Guss Nr. cast no.	Werkstoff material	Kollo packno.	Gewicht netto weight net	Stk. pcs.
02	34212/01	01	01/0083432/7	6061	1300770001	1832,011 lbs	69
02	34842/01	00	01/0083428/7	6061	1300770002	3994,709 lbs	148
02	34842/01	00	01/0083428/7	6061	1300770003	2323,633 lbs	86

Chemische Zusammensetzung ([%] Gewichtsanteile) / Chemical composition ([%] weight proportion (OES))											
Guss Nr. / cast no.	material	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others Each	Others Total
01/0083428/7	6061	0,40	-	0,16	-	0,80	0,04	-	-	-	-
	spec. min.	0,40	-	0,16	-	0,80	0,04	-	-	-	-
	spec. max.	0,80	0,70	0,40	0,16	1,20	0,35	0,26	0,15	0,05	0,15
	actual	0,66	0,42	0,22	0,12	0,91	0,18	0,08	0,04	0,02	0,03
01/0083432/7	6061	0,40	-	0,16	-	0,80	0,04	-	-	-	-
	spec. min.	0,40	-	0,16	-	0,80	0,04	-	-	-	-
	spec. max.	0,80	0,70	0,40	0,16	1,20	0,35	0,25	0,15	0,05	0,15
	actual	0,63	0,47	0,21	0,12	0,87	0,17	0,07	0,04	0,02	0,03

PAL-18GV.



**Abnahmeprüfzeugnis 3.1 (EN 10204)**  
**Inspection certificate - mill certificate**

Nr.: 89055159

01 / 4

Rev.: 0

Seite / page:

2 von / of 2

Datum / date:

2017 06 28

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Zugprüfung LT / tensile test LT									
BNr/Los	Zustand	Richtung	Tests		UTS	YS	A2"		
Lot/No.	temper	direction			[ksi]	[ksi]	[%]		
				spec.min.	42,0	35,0	10		
				spec.max.	-	-	-		
34212/01	T6	LT	2	from	47,0	38,6	16		
34212/01	T6	LT		to	47,1	38,8	16		
				spec.min.	42,0	35,0	10		
				spec.max.	-	-	-		
34842/01	T6	LT	2	from	47,4	38,1	16		
34842/01	T6	LT		to	47,6	38,3	16		

**Sonstige Prüfungen / other tests**

Biegeversuch: OK. / Transverse bend test: OK.

Maßkontrolle: OK. / Dimensional Check: OK.

Oberfläche: OK. / Surface inspection: OK.

**Bemerkungen / notes**

Gegossen und gefertigt in Österreich / Country of melt and manufactured in Austria

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.

We hereby certify that the material described above has been tested and complies with the terms of the order contract.

**Werksachverständiger / factory specialist**

Josef Klampfer

**E-Mail / e-mail**

josef.klampfer@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.

Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061H65-040  
 DATE: MAY 04 2018

PO / BATCH NO.: 039785/6068615

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 288 P12  
 QUANTITY INSPECTED: 288 P12  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .040  
 THICKNESS RECEIVED: .040  
 SHEET SIZE ORDERED: 4x12  
 SHEET SIZE RECEIVED: 4x12

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	<u>AMS-QQ-A-250/11</u>
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	<u>Hard # 0100834287</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 11</u> DATE: <u>9-89 MAY 04 2018</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# SPECIFICATION CONTROL DRAWING

△ PURCHASE MATERIAL: 6061-T6/T62/T651 ALUMINUM SHEET OR PLATE  
SPECIFICATION: QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR 8027  
OR ASTM B209

△ PART NUMBER: M6061T6S | XXX | X | W.WWW |  
| THK | WIDTH |

WHERE "XXX" = THICKNESS (IN INCHES)  
AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)

EG. 0.063" THICK SHEET = M6061T6S.063  
EG. 3.5" WIDE BY 0.500" THICK PLATE = M6061T6S.500X3.500

△ PREFERRED SIZE: .XXX BY 4FT BY 8FT FOR SHEET

C	ADD PLATE AND T651 SPEC	ML	17.12.13
B	REFORMAT DWG, ADD 6209 SPEC (ZN D8-1), REF PAR 06-020A	CP	08.07.13
A	NEW ISSUE	RF	01.06.08
REV	DESCRIPTION	BY	DATE
DESIGN	DS	ML	DATE
DRAWN	ML	NO	DATE
CHECKED	NO	JFS	DATE
MFG. APPR.	JFS	HS	DATE
APPROVED	HS	CP	DATE
DE APPR.	CP	CP	DATE
DATE	17.12.13	CP	17.12.13

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA  
DRAWING NO. M6061T6S  
SHEET 1 OF 1  
REV. C  
SCALE NTS  
6061-T6 SHEET/PLATE SPEC  
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RELEASED  
2018 MAR 13 4  
EJW 18-606

APPROVED